

Mech-Mind IPC User Manual

vlatest

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1. IPC Models

Mech-Mind provides different models of industrial personal computers (IPCs) that suit various application scenarios.

You can choose the desired IPC model based on your application scenario and the technical specifications of different IPC models.

Application Scenarios

This section compares the application scenarios of different Mech-Mind IPC models.

Product model	Application scenarios	Order number
Mech-Mind IPC STD	Application scenarios Applies to: Normal depalletizing, loading and unloading projects Projects that use CPU for deep learning inference: Image classification; Instance segmentation; Object detection; Defect detection (slow cycle); Fast positioning; Text detection;	 • IPCW-i5-16G-512G-EU • IPCW-i5-16G-512G-US • IPCW-i5-16G-512G-UK • IPCW-i5-16G-512G-JP • IPCW-i5-16G-512G-KR
	 Unsupervised segmentation. 	



Product model	ct model Application scenarios Order number	
Mech-Mind IPC ADV	 Scenarios that use GPU for deep learning inference: Edge segmentation by AI (steel plate picking); Recognizing picking points based on PickAnything (including any object sorting, express package infeed, medicine box picking, and wire harness picking); Predicting object poses (Sim2Pick); Scenarios with higher performance requirements for deep learning: Defect detection projects (fast cycle); Excessive number of instances to segment each time (e.g. more than 80 masks in a single masking); Scenarios that are highly dependent on segmentation accuracy (e.g., directly calculating coordinates with masks but the masks are jagged and imprecise for CPU inference); Scenarios that need to display 3D animation all the time (exhibitions). 	 IPCW-i5-16G-512G-1660S-EU IPCW-i5-16G-512G-1660S-US IPCW-i5-16G-512G-1660S-UK IPCW-i5-16G-512G-1660S-JP IPCW-i5-16G-512G-1660S-KR
Mech-Mind IPC PRO	Applies to:Deep learning model training;High-performance requirement for deep learning inference using GPU.	 IPCW-i5-32G-256G+1T-3060-EU IPCW-i5-32G-256G+1T-3060-US IPCW-i5-32G-256G+1T-3060-UK IPCW-i5-32G-256G+1T-3060-JP IPCW-i5-32G-256G+1T-3060-KR

Technical Specifications

Model	Mech-Mind IPC STD	Mech-Mind IPC ADV	Mech-Mind IPC PRO
Configuration			
CPU	Intel® Core i5-12400 2.5GHz (6 cores)		
Chipset	Intel® R680E Intel® H610 Intel® H610		
Memory	16 GB DDR4	16 GB DDR4	32 GB DDR4



Model	Mech-Mind IPC STD	Mech-Mind IPC ADV	Mech-Mind IPC PRO	
GPU card	No discrete graphics card	GeForce® GTX 1660S	GeForce® RTX 3060	
Storage	512 GB SSD	512 GB SSD	256 GB SSD + 1 TB HDD	
Operating system	Windows 10 IoT Enterpr	rise LTSC 2021		
Wireless network	2 x External WiFi antennas	NA	NA	
External interfaces				
Network ports	4 x Intel® 1225 2.5 GbE		1 x Intel® I219 LM GbE	
		1 x Intel® I225V 2.5 GbE	1 x Intel® I225V 2.5 GbE	
		2 x USB 3.2 GEN1	2 x USB 3.2 GEN1	
USB ports	8 x USB 3.2 Gen 2	2 x USB 3.2 GEN2	2 x USB 3.2 GEN2	
		4 x USB 2.0	4 x USB 2.0	
Serial ports	4 x RS232 Serial ports 2 x RS232/422/485		2 x RS232/422/485	
Digtial IO	15-pin DIO	NA	NA	
Display interfaces	HDMI/DP	HDMI/DP	HDMI/DP	
Structure				
Dimensions	230 mm x 256 mm x 76 mm	484 mm x 435.5 mm x 176 mm	484 mm x 435.5 mm x 176 mm	
Weight (net/gross)	3.33 kg/3.7 kg	13.2 kg/17.1 kg	13.2 kg/17.1 kg	
Electronics				
Adapter AC input: 100- 240 V, 2.3 A, 50-60 Hz Power supply Adapter DC output: 19.0 V, 9.47 A, 180.0 W		AC Input: 100-240 V AC, 5-10 A, 50-60 Hz	AC Input: 100-240 V AC, 5-10 A, 50-60 Hz	
Rated output power	180 W	500 W	750 W	
Environmental				
Operating environment	Operating temperature: -20°C to 45°C; humidity: 10% to 95%; non-condensing	Operating temperature: -20°C to 60°C; humid		



Model	Mech-Mind IPC STD	Mech-Mind IPC ADV	Mech-Mind IPC PRO	
Storage environment	Storage temperature: -40°C to 85°C; humidity: 10% to 95%; non-condensing	Storage temperature: -3 5% to 95%; non-condens		
Safety & Certification				
Certification	CE/FCC/VCCI/KC/NRT	CE/FCC/VCCI/KC/NRT L	CE/FCC/VCCI/KC/NRT	
Warranty				
Warranty period	One year	One year	One year	



- 1. For more information about certification, please contact Mech-Mind Technical Support.
- 2. If the technical specifications in the preceding table do not meet your project requirements, please contact Mech-Mind Technical Support to get more information about customized IPCs.



2. Mech-Mind IPC STD

Preface

This user manual applies to the industrial PCs (IPCs) of the Mech-Mind IPC STD model.



The IPCs of the Mech-Mind IPC STD model can be purchased with the following order numbers:

- IPCW-i5-16G-512G-EU
- IPCW-i5-16G-512G-US
- IPCW-i5-16G-512G-UK
- IPCW-i5-16G-512G-JP
- IPCW-i5-16G-512G-KR

Safety Instructions

- To ensure safe use, please do not use the product before reading this manual and becoming familiar with the correct usage. Improper use and maintenance may damage the product or cause other hazards. Mech-Mind shall not be liable for any injury or damage brought upon the user or any third party due to improper use and maintenance.
- Following the instructions and warnings in this manual can lower risks, but cannot eliminate all risks.



- Every step has been inspected during the drafting of this user manual. Please do not hesitate to contact Mech-Mind if you find any problems or mistakes in the manual.
- This product is to be mounted, connected, used and maintained by trained adults only. To ensure safe operation, the product should be transported, stored, mounted, connected, used and maintained properly.
- The precautions outlined in this section shall be strictly observed. Failure to follow these precautions may result in damage to the Mech-Mind IPC STD series.

General Safety Precautions

Follow the safety precautions outlined below:

- · Make sure to follow these general principles.
- Make sure the power is turned off and the power cord is disconnected when moving, installing, or modifying the system.
- Do not apply voltage levels that exceed the specified voltage range. Doing so may cause a fire and/or electric shock.
- An electric shock may occur if the power is still on.
- Do not put any object down or insert any object into the vent.
- If a large amount of dust, water, or liquid enters the system, turn off the power immediately, unplug the power cord, and contact the system supplier.
- Do not drop the device on a hard surface.
- Do not use the device in locations where the ambient temperature exceeds the rated temperature.

Technical Specifications

Model	Mech-Mind IPC STD			
Configuration				
CPU	Intel® Core i5-12400 2.5GHz (6 cores)			
Chipset	Intel® R680E			
Memory	16 GB SO-DIMM DDR4 3200MHz (up to 64 GB)			
GPU card	No discrete graphics card			
Storage	512 GB SSD			
Operating system	Windows 10 IoT Enterprise LTSC 2021			
Wireless network	2 x External WiFi antennas			
Switches	1 x POWER switch 1 x RESET switch 1 x AT/ATX power mode switch			
IO interfaces				
Network ports	4 x Intel® I225 2.5 GbE			



Model	Mech-Mind IPC STD		
USB ports	8 x USB 3.2 GEN2		
Serial ports	4 x RS232		
	2 x RS232/422/485		
Digital IO	15-pin DIO		
Display interfaces	1 x HDMI (up to 3840 x 2160 @ 60Hz)		
	1 x DP (up to 3840 x 2160 @ 60Hz)		
Mechanical features			
Dimensions (W x D x H)	230 mm x 256 mm x 76 mm		
Weight (net/gross)	3.33 kg/3.7 kg		
Electronics			
Power supply	Adapter AC input: 100-240 V, 2.3 A, 50-60 Hz		
	Adapter DC output: 19.0 V, 9.47 A, 180.0 W		
Rated output power	180 W		
Environmental			
Operating environment	Operating temperature: -20°C to 45°C; humidity: 10% to 95%; non-condensing		
Storage environment	Storage temperature: -40°C to 85°C; humidity: 10% to 95%; non-condensing		
Safety & Certification			
Certification	CE/FCC/VCCI/KC/NRTL		
Warranty			
Warranty period	One year		



For more information about certification, please contact Mech-Mind Technical Support.

Product Overview

Overview

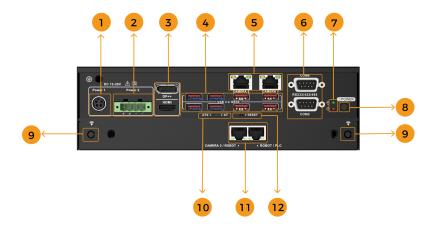
The Mech-Mind IPC STD series is a fanless system for harsh industrial environments, powered by a 12th-generation Intel Core processor, Intel R680E chipset, and has dual-260-pin DDR4 SDRAM SODIMM slots that support up to 64 GB memory (16 GB preloaded). The Mech-Mind IPC STD series provides IO interfaces including a digital I/O port, an HDMI port, a DP port, four 2.5 GbE LANs, eight USB 3.2 GEN2 ports, two RS-232/422/485 and four RS-232 connectors.

Product Views



Front View

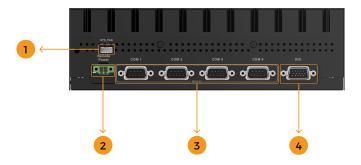
The following figure shows the front panel of the Mech-Mind IPC STD series and the interfaces on it.



No.	Description	No.	Description
1	DC Jack, DC 12V to 28V	2	Power terminal block, DC 12V to 28V
3	HDMI/DP port	4	8 x USB 3.2 GEN2 ports
5	2 x RJ45 2.5 GbE (CAMERA 1 and CAMERA 2), Intel® 1225 controller	6	2 x DB9 serial ports (COM 5 and COM 6), supporting RS232/422/485
7	HDD/Power LEDs	8	POWER button (switch)
9	2 x WIFI antennas	10	Power mode switch, supporting AT/ATX
11	2 x RJ45 2.5 GbE (CAMERA 3/ROBOT and ROBOT/PLC), Intel® I225 controller	12	RESET button (switch)

Rear View

The following figure shows the rear panel of the Mech-Mind IPC STD series and the interfaces on it.



No.	Description	No.	Description
1	System fan connector (SYS_FAN)	2	Remote power connector

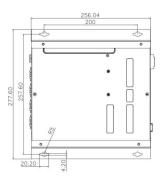


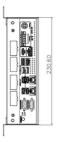
No.	Description	No.	Description
3	4 x DB9 serial ports (COM 1 to COM 4), supporting RS232	4	15-pin digital IO (DIO) port

Mechanical Dimensions & Mounting Holes











Installation

Unpacking Checklist



If some of the components listed in the checklist below are missing, please do not proceed with the installation and contact Mech-Mind Technical Support.

The Mech-Mind IPC STD series is shipped with the following components:

No.	Item	Quantity	Schematic diagram
1	Mech-Mind IPC STD	1	



No.	Item	Quantity	Schematic diagram
2	Mounting bracket	2	• • • • • • • • • • • • • • • • • • •
3	2-pin terminal	1	
4	4-pin terminal	1	6000
5	Set screw	8	
6	Power adapter	1	
7	Power cord	1	



No.	Item	Quantity	Schematic diagram
8	External antenna	2	

Installation Precautions

Before installing the Mech-Mind IPC STD series, please pay attention to the following precautions:

- Read the user manual: The user manual provides a complete description of the Mech-Mind IPC STD series, installation instructions and configuration options.
- DANGER! Disconnect power: Power to the Mech-Mind IPC STD series must be disconnected during the installation process, or before any attempt is made to access the rear panel. Electric shock and personal injury might occur if the rear panel of the Mech-Mind IPC STD series is opened while the power cord is still connected to an electrical outlet.
- Qualified personnel: The Mech-Mind IPC STD series must be installed and operated only by trained and qualified personnel. Maintenance, upgrades, or repairs may only be carried out by qualified personnel who are familiar with the associated dangers.
- Air circulation: Make sure there is sufficient air circulation when installing the Mech-Mind IPC STD series. The Mech-Mind IPC STD series' cooling vents must not be obstructed by any objects. Leave at least 5 cm of clearance around the Mech-Mind IPC STD series to prevent overheating.



The above-mentioned vents are not fan exhaust ports. The Mech-Mind IPC STD series does not come with a fan.

• **Grounding**: The Mech-Mind IPC STD series should be properly grounded. The voltage feeds must not be overloaded. Adjust the cabling and provide external overcharge protection per the electrical values indicated on the label attached to the panel of the Mech-Mind IPC STD series.

Mount the System with Mounting Brackets

To mount the system onto a wall or some other surface using the two mounting brackets, please follow the steps below.

- 1. Turn the system over.
- 2. Align the retention screw holes in each bracket with the corresponding retention screw holes on the bottom surface.
- 3. Secure the brackets to the system by inserting retention screws into each bracket.





- 4. Drill holes into the intended mounting surface.
- 5. Align the mounting holes on both sides of the mounting bracket with the pre-drilled holes.
- **6.** Insert and lock the four setting screws to secure the system to the target mounting surface.

External Interface Description

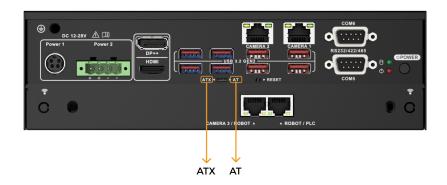
AT/ATX Power Mode Selection

The Mech-Mind IPC STD series supports both AT and ATX power mode startup.

- ATX power mode: IPC can automatically start up when the power supply is connected.
- AT power mode: IPC can start up when you press the **POWER** button.

This setting can be switched via the AT/ATX power mode switch on the front panel, as shown in the image below.





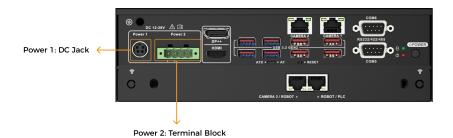


The switch is located inside. Please use a precision tool such as a small screwdriver when switching the power mode.

Power Connectors

There are two power connectors on the front panel. Power 1 connector is a DC Jack connector that supports ACC On signal. Power 2 connector is a 4-pin terminal that can directly connect to a power adapter. The supported power input voltages are:

- Power 1 (DC Jack connector): 12-28 V DC
- Power 2 (Terminal block): 12-28 V DC



The power LED indicator indicates the status of the power.

Power LED indicatorDescriptionOffNo power supplyBreathing orangeStandby modeSolid bluePower-on mode

Power 1 - 4-pin DIN Connector (DC Jack)



This connector should be used when you are using a power adapter.

This power connector should be connected to a 12-28 V DC power adapter. Please ensure that the provided power cord is correctly inserted into the power socket.





Pin No.	Description	Pin No.	Description
1	DC_IN1	2	GND
3	DC_IN1	4	GND
5	GND		

Power 2 - 4-pin Terminal Block



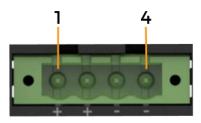
This connector should be used when you are using a DIN rail power supply.

This power connector connects the provided 4-pin terminal to the terminal block. The 4-pin terminal connects to a DIN rail power supply.





- In practical use, please ensure that the ground terminals of the DIN rail power supply and the IPC are connected to the ground level.
- Please choose a DIN rail power supply with a capacity greater than that required by the IPC.





Pin No.	Description	Pin No.	Description
1	DC_IN2	2	DC_IN2
3	GND	4	GND

Ethernet Ports

The Ethernet ports allow the IPC to connect to an external network.

To connect the IPC to an external network, follow these steps:

- 1. Locate the Ethernet ports on the IPC.
- 2. Align the RJ-45 connector on the Ethernet cable with one of the Ethernet ports.
- 3. Insert the RJ-45 connector on the Ethernet cable into the Ethernet port.

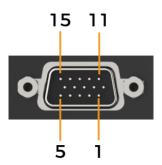


Each Ethernet port on the IPC has two status light-emitting diodes (LEDs), one green and one yellow. The yellow LED indicates the link status or the activity of the port and the green LED indicates the connection speed of the port.

LED	Status	Description
	Off	No link
Activity/Link LED (yellow)	Yellow	Linked
() () ()	Blinking	Data is being sent/received
	Off	100 Mbps connection
Speed LED (green)	Orange	1 Gbps connection
	Green	2.5 Gbps connection

Digital I/O Connector

The digital I/O connector provides programmable input and output for external devices.



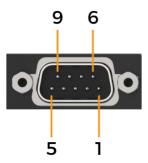


The pinouts for the digital I/O connector are listed in the table below.

Pin No.	Description	Pin No.	Description
1	GND	2	DIN0
3	DIN1	4	DIN2
5	DIN3	6	DIN4
7	DIN5	8	GND
9	DOUT0	10	DOUT1
11	DOUT2	12	DOUT3
13	DOUT4	14	DOUT4
15	+5VS		

DB-9 RS-232/422/485 Serial Port Connector

The following figure shows RS-232 (COM1 to COM4) and RS-232/422/485 (COM5 to COM6) connector pins.



Pin No.	RS232	RS422	RS485
1	DCD#	TX-	TX-
2	Receiving data	TX+	TX+
3	Sending data	RX+	
4	DTR#	RX-	
5	GND		
6	DSR#		
7	RTS#		
8	CTS#		
9	RI		

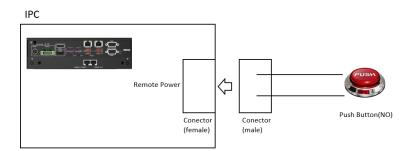
Remote Power Connector

The remote power switch connector can be connected to an external switch to remotely control the power switch.





The remote power switch connector connects to the provided 2-pin terminal. When a short-circuit signal is applied to the 2-pin terminal, the IPC will automatically perform a shutdown operation. The following figure shows possible connection scenarios where the power switch is remotely triggered by an external push-button switch or digital output (DO) signals from Programmable Logic Controllers (PLCs) or robots.



Power on/off the IPC



Make sure a power supply with the correct input voltage is being fed into the system. Incorrect voltages applied to the system may cause damage to the internal electronic components and may also cause injury to the user.

Power on the IPC

When the AT/ATX power mode switch is on the ATX side, the IPC automatically starts up after the power connection.

When the AT/ATX power mode switch is on the ATX side, press the **POWER** button on the front panel.

When the IPC is successfully powered on, the power LED indicator should be solid blue.

Power off the IPC

To power off the IPC, select Start > Power > Shut Down on the IPC's desktop.

When the IPC is successfully powered off, the power LED indicator should be off.



Do not shut down the system by long-pressing the power button or cutting off power. Doing so may result in data loss or system crashes.

Restart the IPC

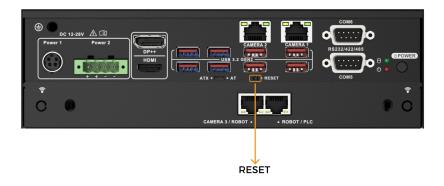
To restart the IPC, select Start > Power > Restart. on the IPC's desktop.



When the system is unresponsive or frozen, or normal methods of restarting do not work, you can forcibly restart the IPC by pressing the **RESET** button on the front panel.



The RESET button is small and located internally. When pressing it, please use a precision tool, such as a small screwdriver.



Maintenance and Cleaning

When maintaining or cleaning the Mech-Mind IPC STD series, please follow the guidelines below.

Cleaning Precautions

Prior to cleaning any part or component of the Mech-Mind IPC STD series, please read the details below.

- The interior of the Mech-Mind IPC STD series does not require cleaning. Keep fluids away from the Mech-Mind IPC STD series interior.
- Be cautious of all small removable components when vacuuming the Mech-Mind IPC STD series.
- Turn the Mech-Mind IPC STD series off before cleaning the Mech-Mind IPC STD series.
- Never drop any objects or liquids through the openings of the Mech-Mind IPC STD series.
- Be cautious of any possible allergic reactions to solvents or chemicals used when cleaning the Mech-Mind IPC STD series.
- Avoid eating, drinking and smoking within the vicinity of the Mech-Mind IPC STD series.

Cleaning Tools

Some components in the Mech-Mind IPC STD series may only be cleaned using a product specifically designed for the purpose. In such cases, the product will be explicitly mentioned in the cleaning tips. Below is a list of items to use when cleaning the Mech-Mind IPC STD series.

- Cloth Although paper towels or tissues can be used, a soft, clean piece of cloth is recommended when cleaning the Mech-Mind IPC STD series.
- Water or rubbing alcohol A cloth moistened with water or rubbing alcohol can be used to clean the Mech-Mind IPC STD series.
- Using solvents The use of solvents is not recommended when cleaning the Mech-Mind IPC STD series as they may damage the plastic parts.
- · Vacuum cleaner Using a vacuum cleaner specifically designed for computers is one of the



best methods of cleaning the Mech-Mind IPC STD series. Dust and dirt can restrict the airflow in the Mech-Mind IPC STD series and cause its circuitry to corrode.

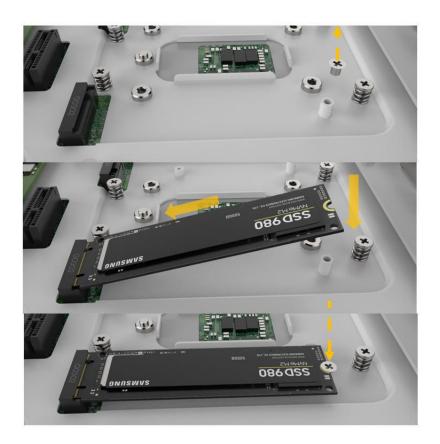
- Cotton swabs Cotton swaps moistened with rubbing alcohol or water are excellent tools for wiping hard-to-reach areas.
- Foam swabs Whenever possible, it is best to use lint-free swabs such as foam swabs for cleaning.

Replace Storage

The Mech-Mind IPC STD series supports two types of storage: an M.2 2280 M-key and a 2.5-inch SSD/HDD.

· M.2 SSD installation

Remove the M.2 2280 reservation screw, install the M.2 2280 NVME card, and then secure the card with the reservation screw that was removed earlier.

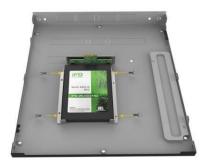


• 2.5" SSD/HDD installation

Place the hard drive into the hard drive holder, then use the four screws to lock the hard drive.







Troubleshooting

Symptom	Solution				
	Please follow the steps below to re-install the operating system.				
Blue screen appeared frequently on IPC	 Please go to "Production Interface→ Maintenance → Backup management", create a backup of the current solution, and copy it to your storage medium. 				
	2. Re-install the operating system.				
	3. Restore the software and project with the backup file.				
	1. Check the current space (e.g., C drive and D drive) on your computer, and clear the unneeded files regularly.				
Insufficient space on the IPC	2. Set the disk space monitoring rules in the "Production interface configurator". (Skip this step if you have already set the hard disk space monitoring rule.) When there is not enough disk space, alert messages will appear in the status panel of the production interface.				

Obtain Support

If you need technical support, please contact Mech-Mind Technical Support in any of the following means:

- Email: service@mech-mind.net
- Community: Mech-Mind Online Community

Appendix A: Error Beep Codes During Start

A.1. PEI Beep Codes

Number of Beeps	Description
1	Memory not installed.
	Memory was installed twice. (InstallPeiMemory routine in PEI Core called twice)



Number of Beeps	Description
2	Recovery started.
3	DXEIPL was not found.
3	DXE Core Firmware Volume was not found.
4	Recovery failed.
4	S3 Resume failed.
7	Reset PPI is not available

A.2. DXE Beep Codes

Number of Beeps	Description
1	Invalid password.
4	Some of the Architectural Protocols are not available.
5	No Console Output Devices are found.
5	No Console Input Devices are found.
6	Flash update failed.
7	Reset protocol is not available.
8	Platform PCI resource requirements cannot be met.

Appendix B: Hazardous Material Disclosure

The details provided in this appendix are to ensure that the product is compliant with the RoHS II Directive (2015/863/EU). The table below acknowledges the presence of small quantities of certain substances in the product and applies to RoHS II Directive (2015/863/EU).

Please refer to the following table.



Part Name	Toxic or Hazardous Substances and Elements									
	Lead (Pb)	Mercury (Hg)	Cadmium (Cd)	Hexavalent Chromium (CR(VI))	Polybrominated Biphenyls (PBB)	Polybrominated Diphenyl Ethers (PBDE)	Bis(2-ethylhexyl) phthalate (DEHP)	Butyl benzyl phthalate (BBP)	Dibutyl phthalate (DBP)	Diisobutyl phthalate (DIBP)
Housing	O	O	O	O	O	O	O	OŢ	O	O
Printed Circuit	O	O	O	O	O	O	O	O	O	O
Board										
Metal Fasteners	O	O	O	O	O	O	O	O	O	O
Cable Assembly	O	O	O	O	O	O	O	O	O	O
Fan Assembly	O	O	O	O	O	O	O	O	O	O
Power Supply	O	O	O	O	O	O	O	O	O	O
Assemblies										
Battery	O	O	O	О	O	O	O	O	О	O

O: This toxic or hazardous substance is contained in all of the homogeneous materials for the part is below the limit requirement in Directive (EU) 2015/863.

X: This toxic or hazardous substance is contained in at least one of the homogeneous materials for this part is above the limit requirement in Directive (EU) 2015/863.



3. Mech-Mind IPC ADV

Preface

This user manual applies to the industrial PCs (IPCs) of the Mech-Mind IPC ADV model.



The IPCs of the Mech-Mind IPC ADV model can be purchased with the following order numbers:

- IPCW-i5-16G-512G-1660S-EU
- IPCW-i5-16G-512G-1660S-US
- IPCW-i5-16G-512G-1660S-UK
- IPCW-i5-16G-512G-1660S-JP
- IPCW-i5-16G-512G-1660S-KR

Safety Instructions

- To ensure safe use, please do not use the product before reading this manual and becoming familiar with the correct usage. Improper use and maintenance may damage the product or cause other hazards. Mech-Mind shall not be liable for any injury or damage brought upon the user or any third party due to improper use and maintenance.
- Following the instructions and warnings in this manual can lower risks, but cannot eliminate all risks.
- Every step has been inspected during the drafting of this user manual. Please do not hesitate to contact Mech-Mind if you find any problems or mistakes in the manual.
- This product is to be mounted, connected, used and maintained by trained adults only. To ensure safe operation, the product should be transported, stored, mounted, connected, used and maintained properly.
- The precautions outlined in this section shall be strictly observed. Failure to follow these precautions may result in damage to the Mech-Mind IPC ADV series.



General Safety Precautions

Follow the safety precautions outlined below:

- · Make sure to follow these general principles.
- Make sure the power is turned off and the power cord is disconnected when moving, installing, or modifying the system.
- Do not apply voltage levels that exceed the specified voltage range. Doing so may cause a fire and/or electric shock.
- An electric shock may occur if the power is still on.
- · Do not put any object down or insert any object into the vent.
- If a large amount of dust, water, or liquid enters the system, turn off the power immediately, unplug the power cord, and contact the system supplier.
- Do not drop the device on a hard surface.
- Do not use the device in locations where the ambient temperature exceeds the rated temperature.

Technical Specifications

Model	Mech-Mind IPC ADV
Configuration	
CPU	Intel Core i5-12400 2.5GHz (6 cores)
Chipset	Intel® H610
Memory	16 GB SO-DIMM DDR4 3200MHz (supports up to 64 GB)
GPU card	GeForce® GTX 1660S
Storage	512 GB SSD
Operating system	Windows 10 IoT Enterprise LTSC 2021
Wireless network	NA
Switches	1 x POWER switch
	1 x RESET switch
External interfaces	
Network ports	1 x Intel® I219 LM GbE controller (LAN1)
	1 x Intel® I225V 2.5 GbE controller (LAN2)
	2 x USB 3.2 GEN1
USB ports	2 x USB 3.2 GEN2
	4 x USB 2.0
Serial ports	2 x RS232/422/485



Model	Mech-Mind IPC ADV
Digtal IO	NA
Display interfaces	1 x HDMI (up to 4096 x 2304 @ 30Hz)
	1 x DP (up to 4096 x 2304 @ 60Hz)
Mechanical features	
Dimensions	484 mm x 435.5 mm x 176 mm
Weight (net/gross)	13.2 kg/17.1 kg
Electronics	
Power supply	AC Input: 100-240 V AC, 5-10 A, 50-60 Hz (ErP/EuP compliant)
Rated output power	500 W
Environmental	
Operating environment	Operating temperature: -10°C to 60°C; humidity: 5% to 95%; non-condensing
Storage environment	Operating temperature: -30°C to 70°C; humidity: 5% to 95%; non-condensing
Safety & Certification	
Certification	CE/FCC/VCCI/KC/NRTL
Warranty	
Warranty period	One year



For more information about certification, please contact Mech-Mind Technical Support.

Product Overview

Overview

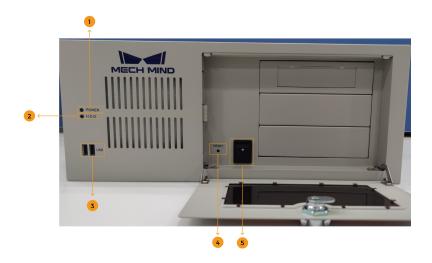
The Mech-Mind IPC ADV series is powered by a 12th-generation Intel Core processor and H610 chipset. The system is bundled with 16 GB DDR4 3200MHz memory, 512 GB SSD HDD storage, and GeForce® GTX 1660S GPU card, and supports operating in -10°C to 60°C.

Product Views

Front View

The following figure shows the front panel of the Mech-Mind IPC ADV series and the interfaces on it.

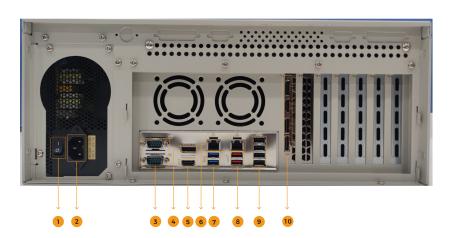




No.	Description	No.	Description
1	POWER LED	2	HDD LED
3	2 x USB ports	4	RESET button (switch)
5	POWER switch		

Rear View

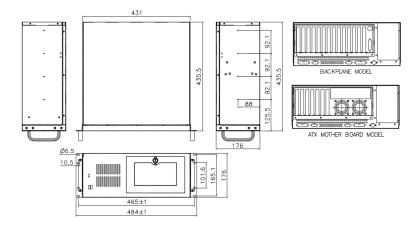
The following figure shows the rear panel of the Mech-Mind IPC ADV series and the interfaces on it.



No.	Description	No.	Description
1	POWER switch	2	Power connector
3	2 x RS232/422/485	4	1 x DP port
5	1 x HDMI port	6	1 x Intel I219LM GbE, 1 x Intel I225v 2.5 GbE
7	2 x USB 3.2 GEN1	8	2 x USB 3.2 GEN2
9	4 x USB 2.0	10	1 x iDPM slot



Mechanical Dimensions & Mounting Holes



Installation

Unpacking Checklist



If some of the components listed in the checklist below are missing, please do not proceed with the installation and contact Mech-Mind Technical Support.

The Mech-Mind IPC ADV series is shipped with the following components:

No.	Item	Quantity	Schematic diagram
1	Mech-Mind IPC ADV	1	
2	Handler	2	NALX-360ENATX-R30
3	Power cord	1	Dec ment



No.	Item	Quantity	Schematic diagram
4	Handler mounting screw	8	
5	Rail mounting screw	8	

Installation Precautions

Before installing the Mech-Mind IPC ADV series, please pay attention to the following precautions:

- Read the user manual: The user manual provides a complete description of the Mech-Mind IPC ADV series, installation instructions and configuration options.
- DANGER! Disconnect power: Power to the Mech-Mind IPC ADV series must be disconnected during the installation process, or before any attempt is made to access the rear panel. Electric shock and personal injury might occur if the rear panel of the Mech-Mind IPC ADV series is opened while the power cord is still connected to an electrical outlet.
- Qualified personnel: The Mech-Mind IPC ADV series must be installed and operated only by trained and qualified personnel. Maintenance, upgrades, or repairs may only be carried out by qualified personnel who are familiar with the associated dangers.
- Air circulation: Make sure there is sufficient air circulation when installing the Mech-Mind IPC ADV series. The Mech-Mind IPC ADV series' cooling vents must not be obstructed by any objects. Leave at least 5 cm of clearance around the Mech-Mind IPC ADV series to prevent overheating.
- **Grounding**: The Mech-Mind IPC ADV series should be properly grounded. The voltage feeds must not be overloaded. Adjust the cabling and provide external overcharge protection per the electrical values indicated on the label attached to the panel of the Mech-Mind IPC ADV series.

Mount the System with the Handlers

To mount the system onto a rack using the two handlers, please follow the steps below.

1. Align the mounting holes in the handlers with the corresponding retention screw holes on the side surface of the case.



2. Secure the handlers to the system by inserting retention screws into each handler.



- 3. Align the mounting holes in the front of the handlers with the mounting holes on a rack.
- **4.** Use eight screws to secure the system to the rack.



External Interface Description

Power Connector

There is one power connector on the rear panel. The power connector is a 3-pin terminal that can directly connect to a power supply through the power cord. The supported power input voltages are 100 V to 240 V.





The power LED indicator on the front panel indicates the status of the power.

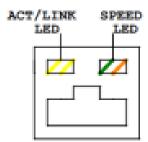
Power LED indicator	Description
Off	No power supply
Solid green	Power-on mode

Ethernet Ports

The Ethernet ports allow the IPC to connect to an external network.

To connect the IPC to an external network, follow these steps:

- 1. Locate the Ethernet ports on the IPC.
- 2. Align the RJ-45 connector on the Ethernet cable with one of the Ethernet ports.
- 3. Insert the RJ-45 connector on the Ethernet cable into the Ethernet port.



Each Ethernet port on the IPC has two status light-emitting diodes (LEDs), one green and one yellow. The yellow LED indicates the link status or the activity of the port and the green LED indicates the connection speed of the port.

The following table shows the LED status of the I225V 2.5 GbE Ethernet port.

LED	Status	Description
Activity/Link LED (yellow)	Off	No link
	Yellow	Linked
	Blinking	Data is being sent/received
	Off	100 Mbps connection
Speed LED (green)	Orange	1 Gbps connection
	Green	2.5 Gbps connection

The following table shows the LED status of the I219LM GbE Ethernet port.



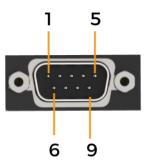
LED	Status	Description
Activity/Link LED (yellow)	Off	No link
	Yellow	Linked
	Blinking	Data is being sent/received
	Off	10 Mbps connection
Speed LED (green)	Orange	100 Mbps connection
	Green	1 Gbps connection

Digital I/O Connector

No digital I/O connectors are provided.

DB-9 RS-232/422/485 Serial Port Connector

The following figure shows the RS-232/422/485 connector pins.



Pin No.	RS232	RS422	RS485
1	DCD	TXD422-	TXD485-
2	RXD	TXD422+	TXD485+
3	TXD	RXD422+	
4	DTR	RXD422-	
5	GND		
6	DSR		
7	RTS		
8	CTS		
9	RI		

Maintenance and Cleaning

When maintaining or cleaning the Mech-Mind IPC ADV series, please follow the guidelines below.

Cleaning Precautions

Prior to cleaning any part or component of the Mech-Mind IPC ADV series, please read the details



below.

- The interior of the Mech-Mind IPC ADV series does not require cleaning. Keep fluids away from the Mech-Mind IPC ADV series interior.
- Be cautious of all small removable components when vacuuming the Mech-Mind IPC ADV series.
- Turn the Mech-Mind IPC ADV series off before cleaning the Mech-Mind IPC ADV series.
- Never drop any objects or liquids through the openings of the Mech-Mind IPC ADV series.
- Be cautious of any possible allergic reactions to solvents or chemicals used when cleaning the Mech-Mind IPC ADV series.
- · Avoid eating, drinking and smoking within the vicinity of the Mech-Mind IPC ADV series.

Cleaning Tools

Some components in the Mech-Mind IPC ADV series may only be cleaned using a product specifically designed for the purpose. In such cases, the product will be explicitly mentioned in the cleaning tips. Below is a list of items to use when cleaning the Mech-Mind IPC ADV series.

- Cloth Although paper towels or tissues can be used, a soft, clean piece of cloth is recommended when cleaning the Mech-Mind IPC ADV series.
- Water or rubbing alcohol A cloth moistened with water or rubbing alcohol can be used to clean the Mech-Mind IPC ADV series.
- Using solvents The use of solvents is not recommended when cleaning the Mech-Mind IPC ADV series as they may damage the plastic parts.
- Vacuum cleaner Using a vacuum cleaner specifically designed for computers is one of the best methods of cleaning the Mech-Mind IPC ADV series. Dust and dirt can restrict the airflow in the Mech-Mind IPC ADV series and cause its circuitry to corrode.
- Cotton swabs Cotton swaps moistened with rubbing alcohol or water are excellent tools for wiping hard-to-reach areas.
- Foam swabs Whenever possible, it is best to use lint-free swabs such as foam swabs for cleaning.

Troubleshooting

Symptom	Solution
	Please follow the steps below to re-install the operating system.
Blue screen appeared frequently on IPC	 Please go to "Production Interface→ Maintenance → Backup management", create a backup of the current solution, and copy it to your storage medium.
	2. Re-install the operating system.
	3. Restore the software and project with the backup file.



Symptom	Solution
	1. Check the current space (e.g., C drive and D drive) on your computer, and clear the unneeded files regularly.
Insufficient space on the IPC	2. Set the disk space monitoring rules in the "Production interface configurator". (Skip this step if you have already set the hard disk space monitoring rule.) When there is not enough disk space, alert messages will appear in the status panel of the production interface.

Obtain Support

If you need technical support, please contact Mech-Mind Technical Support in any of the following means:

- Email: service@mech-mind.net
- Community: Mech-Mind Online Community

Appendix A: Error Beep Codes During Start

A.1. PEI Beep Codes

Number of Beeps	Description
4	Memory not Installed.
1	Memory was installed twice. (InstallPeiMemory routine in PEI Core called twice)
2	Recovery started.
3	DXEIPL was not found.
3	DXE Core Firmware Volume was not found.
4	Recovery failed.
4	S3 Resume failed.
7	Reset PPI is not available.

A.2. DXE Beep Codes

Number of Beeps	Description
1	Invalid password.
4	Some of the Architectural Protocols are not available.
5	No Console Output Devices are found.
5	No Console Input Devices are found.
6	Flash update failed.
7	Reset protocol is not available.
8	Platform PCI resource requirements cannot be met.



Appendix B: Hazardous Material Disclosure

The details provided in this appendix are to ensure that the product is compliant with the RoHS II Directive (2015/863/EU). The table below acknowledges the presence of small quantities of certain substances in the product and applies to RoHS II Directive (2015/863/EU).

Please refer to the following table.

Part Name	Toxic or Hazardous Substances and Elements										
	Lead (Pb)	Mercury (Hg)	Cadmium (Cd)	Hexavalent Chromium (CR(VI))	Polybrominated Biphenyls (PBB)	Polybrominated Diphenyl Ethers (PBDE)	Bis(2-ethylhexyl) phthalate (DEHP)	Butyl benzyl phthalate (BBP)	Dibutyl phthalate (DBP)	Diisobutyl phthalate (DIBP)	
Housing	О	O	О	O	O	O	O	OŢ	O	O	
Printed Circuit	О	O	О	О	O	O	O	О	O	O	
Board											
Metal Fasteners	О	О	О	О	O	O	O	О	О	O	
Cable Assembly	О	O	О	О	O	O	O	О	O	O	
Fan Assembly	О	О	О	O	O	O	O	О	O	O	
Power Supply	О	О	О	О	O	O	O	О	O	O	
Assemblies											
Battery	О	O	О	O	O	O	O	O	O	O	

O: This toxic or hazardous substance is contained in all of the homogeneous materials for the part is below the limit requirement in Directive (EU) 2015/863.

X: This toxic or hazardous substance is contained in at least one of the homogeneous materials for this part is above the limit requirement in Directive (EU) 2015/863.



4. Mech-Mind IPC PRO

Preface

This user manual applies to the industrial PCs (IPCs) of the Mech-Mind IPC PRO model.



The IPCs of the Mech-Mind IPC PRO model can be purchased with the following order numbers:

- IPCW-i5-32G-256G+1T-3060-EU
- IPCW-i5-32G-256G+1T-3060-US
- IPCW-i5-32G-256G+1T-3060-UK
- IPCW-i5-32G-256G+1T-3060-JP
- IPCW-i5-32G-256G+1T-3060-KR

Safety Instructions

- To ensure safe use, please do not use the product before reading this manual and becoming familiar with the correct usage. Improper use and maintenance may damage the product or cause other hazards. Mech-Mind shall not be liable for any injury or damage brought upon the user or any third party due to improper use and maintenance.
- Following the instructions and warnings in this manual can lower risks, but cannot eliminate all risks.
- Every step has been inspected during the drafting of this user manual. Please do not hesitate to contact Mech-Mind if you find any problems or mistakes in the manual.
- This product is to be mounted, connected, used and maintained by trained adults only. To ensure safe operation, the product should be transported, stored, mounted, connected, used and maintained properly.
- The precautions outlined in this section shall be strictly observed. Failure to follow these precautions may result in damage to the Mech-Mind IPC PRO series.



General Safety Precautions

Follow the safety precautions outlined below:

- · Make sure to follow these general principles.
- Make sure the power is turned off and the power cord is disconnected when moving, installing, or modifying the system.
- Do not apply voltage levels that exceed the specified voltage range. Doing so may cause a fire and/or electric shock.
- An electric shock may occur if the power is still on.
- · Do not put any object down or insert any object into the vent.
- If a large amount of dust, water, or liquid enters the system, turn off the power immediately, unplug the power cord, and contact the system supplier.
- Do not drop the device on a hard surface.
- Do not use the device in locations where the ambient temperature exceeds the rated temperature.

Technical Specifications

Model	Mech-Mind IPC PRO	
Configuration		
CPU	Intel Core i5-12400 2.5GHz (6 cores)	
Chipset	Intel® H610	
Memory	32G DDR4 2666MHz dual-channel	
GPU card	GeForce® RTX 3060	
Storage	256 GB SSD + 1 TB HDD 5400r/s	
Operating system	Windows 10 IoT Enterprise LTSC 2021	
Wireless network	NA	
Switches	1 x POWER switch	
	1 x RESET switch	
External interfaces		
Network ports	1 x Intel® I219 LM GbE controller (LAN1)	
	1 x Intel® I225V 2.5 GbE controller (LAN2)	
	2 x USB 3.2 GEN1	
USB ports	2 x USB 3.2 GEN2	
	4 x USB 2.0	
Serial ports	2 x RS232/422/485	



Model	Mech-Mind IPC PRO	
Digtal IO	NA	
Display interfaces	1 x HDMI (up to 4096 x 2304 @ 30Hz) 1 x DP (up to 4096 x 2304 @ 60Hz)	
Mechanical features	1 X DF (up to 4090 X 2304 (@ 00112)	
iviectianical realures		
Dimensions	484 mm x 435.5 mm x 176 mm	
Weight (net/gross)	13.2 kg/17.1 kg	
Electronics		
Power supply	AC Input: 100-240 V AC, 5-10 A, 50-60 Hz (ErP/EuP compliant)	
Rated output power	750 W	
Environmental		
Operating environment	Operating temperature: -10°C to 60°C; humidity: 5% to 95%; non-condensing	
Storage environment	Operating temperature: -30°C to 70°C; humidity: 5% to 95%; non-condensing	
Safety & Certification		
Certification	CE/FCC/VCCI/KC/NRTL	
Warranty		
Warranty period	One year	



For more information about certification, please contact Mech-Mind Technical Support.

Product Overview

Overview

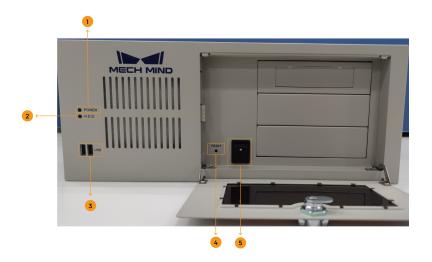
The Mech-Mind IPC PRO series is powered by 12th Gen Intel® processor and H610 chipset. The system is bundled with 32 GB DDR4 memory, 256 GB SSD + 1 TB HDD storage and GeForce® RTX 3060 GPU card, and supports operating in -10°C to 60°C.

Product Views

Front View

The following figure shows the front panel of the Mech-Mind IPC PRO series and the interfaces on it.

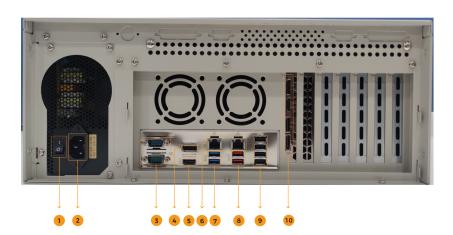




No.	Description	No.	Description
1	POWER LED	2	HDD LED
3	2 x USB ports	4	RESET button (switch)
5	POWER switch		

Rear View

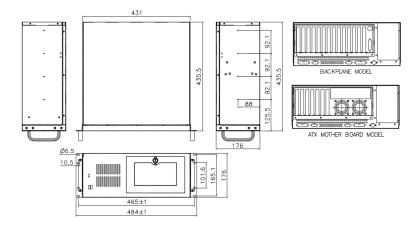
The following figure shows the rear panel of the Mech-Mind IPC PRO series and the interfaces on it.



No.	Description	No.	Description
1	POWER switch	2	Power connector
3	2 x RS232/422/485	4	1 x DP port
5	1 x HDMI port	6 1 x Intel I219LM GbE, 1 x Intel I225v 2.5 GbE	
7	2 x USB 3.2 GEN1	8	2 x USB 3.2 GEN2
9	4 x USB 2.0	10	1 x iDPM slot



Mechanical Dimensions & Mounting Holes



Installation

Unpacking Checklist



If some of the components listed in the checklist below are missing, please do not proceed with the installation and contact Mech-Mind Technical Support.

The Mech-Mind IPC PRO series is shipped with the following components:

No.	Item	Quantity	Schematic diagram
1	Mech-Mind IPC PRO	1	
2	Handler	2	MALX-36GENATX-R30
3	Power cord	1	Dec ment



No.	Item	Quantity	Schematic diagram
4	Handler mounting screw	8	
5	Rail mounting screw	8	

Installation Precautions

Before installing the Mech-Mind IPC PRO series, please pay attention to the following precautions:

- Read the user manual: The user manual provides a complete description of the Mech-Mind IPC PRO series, installation instructions and configuration options.
- DANGER! Disconnect power: Power to the Mech-Mind IPC PRO series must be disconnected during the installation process, or before any attempt is made to access the rear panel. Electric shock and personal injury might occur if the rear panel of the Mech-Mind IPC PRO series is opened while the power cord is still connected to an electrical outlet.
- Qualified personnel: The Mech-Mind IPC PRO series must be installed and operated only by trained and qualified personnel. Maintenance, upgrades, or repairs may only be carried out by qualified personnel who are familiar with the associated dangers.
- Air circulation: Make sure there is sufficient air circulation when installing the Mech-Mind IPC PRO series. The Mech-Mind IPC PRO series' cooling vents must not be obstructed by any objects. Leave at least 5 cm of clearance around the Mech-Mind IPC PRO series to prevent overheating.
- **Grounding**: The Mech-Mind IPC PRO series should be properly grounded. The voltage feeds must not be overloaded. Adjust the cabling and provide external overcharge protection per the electrical values indicated on the label attached to the panel of the Mech-Mind IPC PRO series.

Mount the System with the Handlers

To mount the system onto a rack using the two handlers, please follow the steps below.

1. Align the mounting holes in the handlers with the corresponding retention screw holes on the side surface of the case.



2. Secure the handlers to the system by inserting retention screws into each handler.



- 3. Align the mounting holes in the front of the handlers with the mounting holes on a rack.
- **4.** Use eight screws to secure the system to the rack.



External Interface Description

Power Connector

There is one power connector on the rear panel. The power connector is a 3-pin terminal that can directly connect to a power adapter. The supported power input voltages are 100 V to 240 V.



The power LED indicator on the front panel indicates the status of the power.



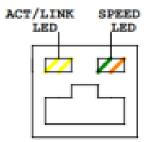
Power LED indicator	Description
Off	No power supply
Solid green	Power-on mode

Ethernet Ports

The Ethernet ports allow the IPC to connect to an external network.

To connect the IPC to an external network, follow these steps:

- 1. Locate the Ethernet ports on the IPC.
- 2. Align the RJ-45 connector on the Ethernet cable with one of the Ethernet ports.
- 3. Insert the RJ-45 connector on the Ethernet cable into the Ethernet port.



Each Ethernet port on the IPC has two status light-emitting diodes (LEDs), one green and one yellow. The yellow LED indicates the link status or the activity of the port and the green LED indicates the connection speed of the port.

The following table shows the LED status of the I225V 2.5 GbE Ethernet port.

LED	Status	Description
Activity/Link LED (yellow)	Off	No link
	Yellow	Linked
	Blinking	Data is being sent/received
	Off	100 Mbps connection
Speed LED (green)	Orange	1 Gbps connection
	Green	2.5 Gbps connection

The following table shows the LED status of the I219LM GbE Ethernet port.

LED	Status	Description
Activity/Link LED (yellow)	Off	No link
	Yellow	Linked
() () ()	Blinking	Data is being sent/received



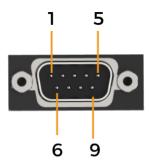
LED	Status	Description
	Off	10 Mbps connection
Speed LED (green)	Orange	100 Mbps connection
	Green	1 Gbps connection

Digital I/O Connector

No digital I/O connectors are provided.

DB-9 RS-232/422/485 Serial Port Connector

The following figure shows the RS-232/422/485 connector pins.



Pin No.	RS232	RS422	RS485
1	DCD	TXD422-	TXD485-
2	RXD	TXD422+	TXD485+
3	TXD	RXD422+	
4	DTR	RXD422-	
5	GND		
6	DSR		
7	RTS		
8	CTS		
9	RI		

Maintenance and Cleaning

When maintaining or cleaning the Mech-Mind IPC PRO series, please follow the guidelines below.

Cleaning Precautions

Prior to cleaning any part or component of the Mech-Mind IPC PRO series, please read the details below.

• The interior of the Mech-Mind IPC PRO series does not require cleaning. Keep fluids away from the Mech-Mind IPC PRO series interior.



- Be cautious of all small removable components when vacuuming the Mech-Mind IPC PRO series.
- Turn the Mech-Mind IPC PRO series off before cleaning the Mech-Mind IPC PRO series.
- Never drop any objects or liquids through the openings of the Mech-Mind IPC PRO series.
- Be cautious of any possible allergic reactions to solvents or chemicals used when cleaning the Mech-Mind IPC PRO series.
- · Avoid eating, drinking and smoking within the vicinity of the Mech-Mind IPC PRO series.

Cleaning Tools

Some components in the Mech-Mind IPC PRO series may only be cleaned using a product specifically designed for the purpose. In such cases, the product will be explicitly mentioned in the cleaning tips. Below is a list of items to use when cleaning the Mech-Mind IPC PRO series.

- Cloth Although paper towels or tissues can be used, a soft, clean piece of cloth is recommended when cleaning the Mech-Mind IPC PRO series.
- Water or rubbing alcohol A cloth moistened with water or rubbing alcohol can be used to clean the Mech-Mind IPC PRO series.
- Using solvents The use of solvents is not recommended when cleaning the Mech-Mind IPC PRO series as they may damage the plastic parts.
- Vacuum cleaner Using a vacuum cleaner specifically designed for computers is one of the best methods of cleaning the Mech-Mind IPC PRO series. Dust and dirt can restrict the airflow in the Mech-Mind IPC PRO series and cause its circuitry to corrode.
- Cotton swabs Cotton swaps moistened with rubbing alcohol or water are excellent tools for wiping hard-to-reach areas.
- Foam swabs Whenever possible, it is best to use lint-free swabs such as foam swabs for cleaning.

Troubleshooting

Symptom	Solution
	Please follow the steps below to re-install the operating system.
Blue screen appeared frequently on IPC	 Please go to "Production Interface→ Maintenance → Backup management", create a backup of the current solution, and copy it to your storage medium.
	2. Re-install the operating system.
	3. Restore the software and project with the backup file.
	1. Check the current space (e.g., C drive and D drive) on your computer, and clear the unneeded files regularly.
Insufficient space on the IPC	2. Set the disk space monitoring rules in the "Production interface configurator". (Skip this step if you have already set the hard disk space monitoring rule.) When there is not enough disk space, alert messages will appear in the status panel of the production interface.



Obtain Support

If you need technical support, please contact Mech-Mind Technical Support in any of the following means:

• Email: service@mech-mind.net

• Community: Mech-Mind Online Community

Appendix A: Error Beep Codes During Start

A.1. PEI Beep Codes

Number of Beeps	Description
4	Memory not Installed.
1	Memory was installed twice. (InstallPeiMemory routine in PEI Core called twice)
2	Recovery started.
3	DXEIPL was not found.
3	DXE Core Firmware Volume was not found.
4	Recovery failed.
4	S3 Resume failed.
7	Reset PPI is not available.

A.2. DXE Beep Codes

Number of Beeps	Description
1	Invalid password.
4	Some of the Architectural Protocols are not available.
5	No Console Output Devices are found.
5	No Console Input Devices are found.
6	Flash update failed.
7	Reset protocol is not available.
8	Platform PCI resource requirements cannot be met.

Appendix B: Hazardous Material Disclosure

The details provided in this appendix are to ensure that the product is compliant with the RoHS II Directive (2015/863/EU). The table below acknowledges the presence of small quantities of certain substances in the product and applies to RoHS II Directive (2015/863/EU).

Please refer to the following table.



Part Name	Toxic o	Toxic or Hazardous Substances and Elements										
	Lead (Pb)	Mercury (Hg)	Cadmium (Cd)	Hexavalent Chromium (CR(VI))	Polybrominated Biphenyls (PBB)	Polybrominated Diphenyl Ethers (PBDE)	Bis(2-ethylhexyl) phthalate (DEHP)	Butyl benzyl phthalate (BBP)	Dibutyl phthalate (DBP)	Diisobutyl phthalate (DIBP)		
Housing	О	О	О	О	O	O	O	OŢ	О	О		
Printed Circuit	О	О	О	О	O	O	O	O	O	О		
Board												
Metal Fasteners	О	О	О	О	O	O	O	O	О	О		
Cable Assembly	О	О	О	О	O	O	O	O	О	O		
Fan Assembly	О	О	О	О	O	O	O	О	О	О		
Power Supply	О	О	О	О	O	O	O	O	О	О		
Assemblies												
Battery	О	О	О	О	O	O	O	O	O	O		

O: This toxic or hazardous substance is contained in all of the homogeneous materials for the part is below the limit requirement in Directive (EU) 2015/863.

X: This toxic or hazardous substance is contained in at least one of the homogeneous materials for this part is above the limit requirement in Directive (EU) 2015/863.